



## MOLD MAINTENANCE TABLE

Instruction manual for model  
OPTIM2560-850AL



## SAFETY INSTRUCTIONS FOR USE OF THE OPTIM MOLD TABLE



Do not exceed the posted weight limit of 3000Kg.



The heaviest side of the mold should be placed on the fixed plate of the table.



When opening or closing a large mold keep a safety strap/chain attached to a carne and the moving plates to ensure stability.



Don't slide the mobile plate too fast, proceed slowly to the rear stop and block the plate into position.



The mold table should be blocked in back position with the stop block before rotating the top plate.

## PRECAUTIONS BEFORE FIRST USE

All personnel that will use the table should have read the user manual prior to use.

DME accepts no responsibility what so ever when the table is used other than intended and when the weight limit has been exceeded.

Never move the table while a mold is on top.

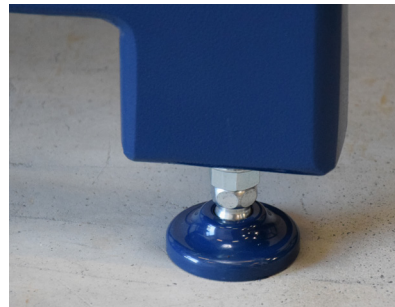
When closing a mold push the mold and the mobile plate at the same time with the same force while making sure to never let fingers or other objects in between the mobile plate and stationary plate.

The mold should be placed slowly onto the tables. Dropping of a mold onto the table could cause damage to the ball slides and the trucks. In that case any warranty would be void.

## INSTALLATION

1

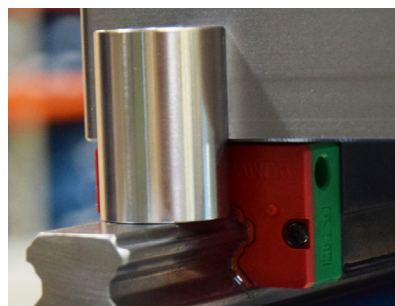
Place the table on a stable floor and adjust the level by turning the adjustable feet.



2

Remove the stop of the mobile plate and slide it to meet up with the fixed plate.

(When shipping or moving the table to another location open the table and blocking the mobile plate. This will keep the plate in position and locked during transport.)

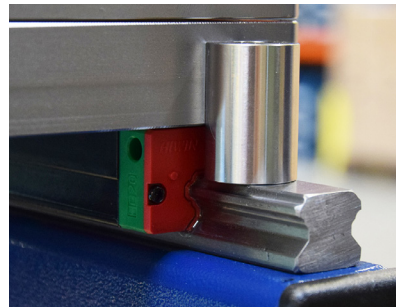


## 3

Install the stop behind the mobile plate. The table is now ready to support a mold base.

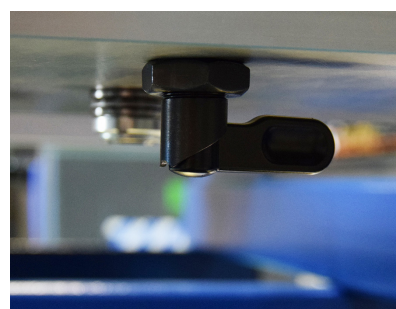


Don't use the table without fastening the stop behind the mobile plate. This stop is an essential mechanical element of safety. If it is not properly fastened, there are risks of serious injuries.

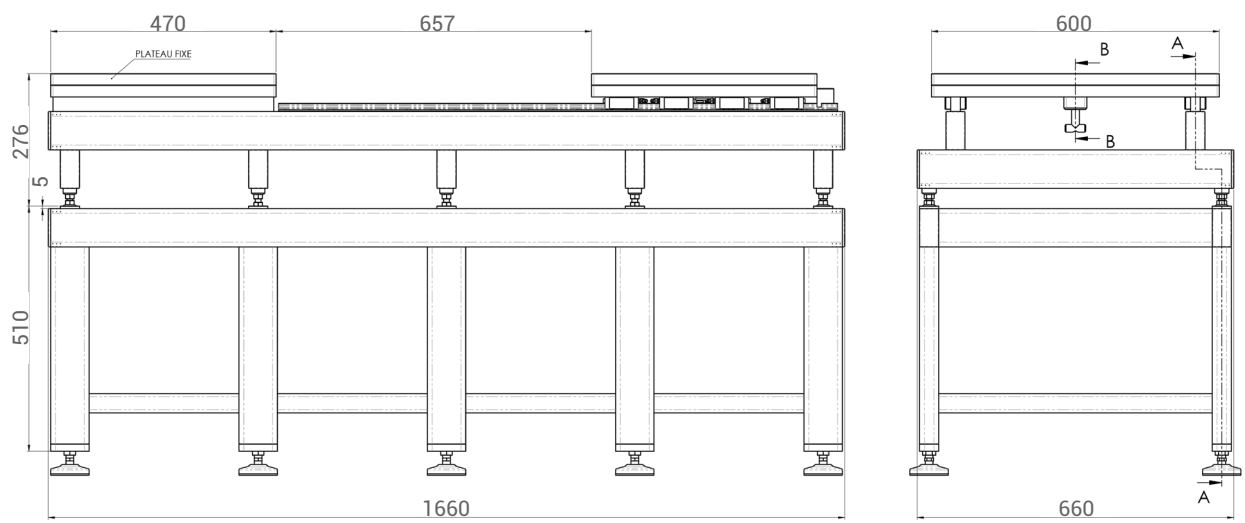


## 4

To unlock the rotating tray, make a 1/4 rotation. And pull down the handle. (Use the same process on the fixed plate and mobile plate to rotate)



DIMENSIONS





## MAINTENANCE

Clean the tracks as needed and lube the ball bearings once a year. Inspect the frame for any cracks or damage that may lower the weight capacity of the frame.



## WARRANTY

DME LLC warrants that this product will be free from defects in materials and workmanship for a period of one (1) year from the date of shipment. If any such product proves defective during this warranty period, DME LLC, at its option, either will repair the defective product without charge for parts and labor, or will provide a replacement in exchange for the defective product.

This warranty shall not apply to any defect, failure or damage caused by improper use or improper or inadequate maintenance and care. DME LLC shall not be obligated to furnish service under this warranty a) to repair damage resulting from attempts by personnel other than DME LLC representatives to repair or service the product; b) to repair damage resulting from improper use or connection to incompatible equipment; or c) to service a product that has been modified or integrated with other products when the effect of such modification or integration increases the time or difficulty of servicing the product.



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